

ABSTRACT

It is an object to provide a process and an apparatus which allow stable production of ultrashort-cut fibers having fiber lengths of no greater than 0.1 mm while minimizing miscutting, the object being achieved by a process and apparatus whereby numerous individual filament groups are bound to form a fiber bundle, an embedding material which is solidified by cooling and gasified or liquefied by heating is gasified or liquefied, the fiber bundle is embedded with the gasified or liquefied embedding material, and the edge of the embedded fiber bundle is thinly shaved at a temperature at which the embedding material does not gasify or liquefy, to obtain ultrashort-cut fibers having cut fiber lengths of no greater than 1.0 mm.